
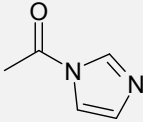
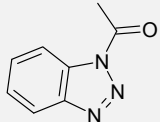
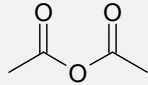
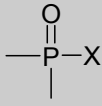
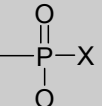
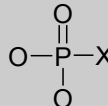
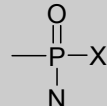
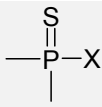
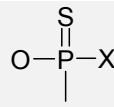
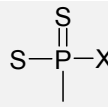
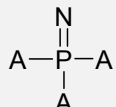
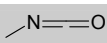
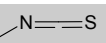
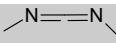
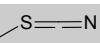
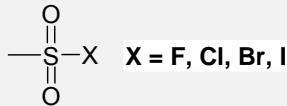
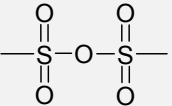
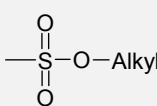
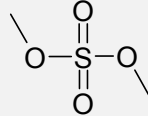
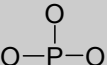
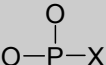
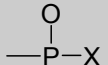
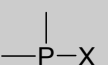

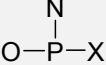
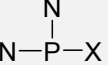
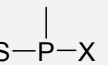

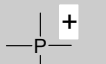
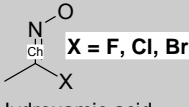
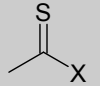
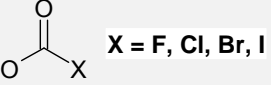
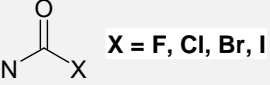
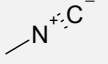
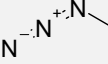
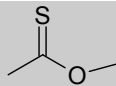
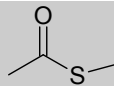





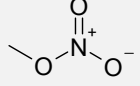
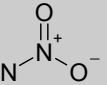

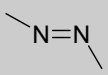
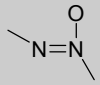

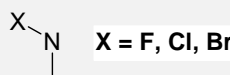
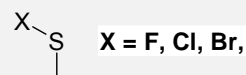
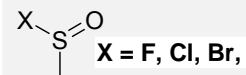

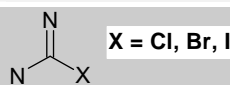

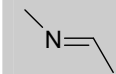

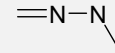





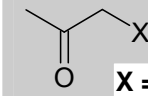
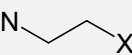
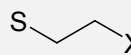
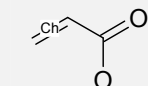
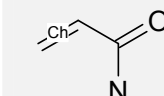
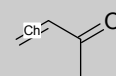
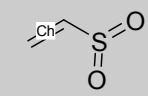
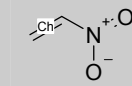
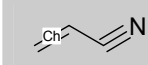
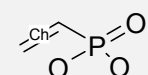
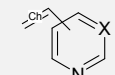

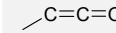








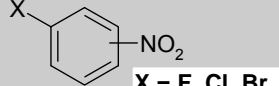
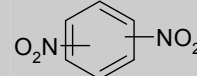
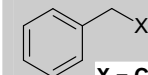
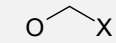
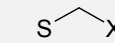
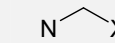
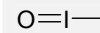




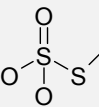
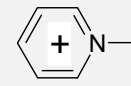
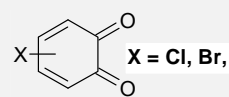


The first filter (**MCF-1**) screens compounds for the presence of 100 chemical groups considered reactive, unstable, and often toxic (e.g. haloanhydrides, hydrazines, aldehydes, etc.).

| Undesirable chemical group | Undesirable chemical group | Undesirable chemical group | Undesirable chemical group |
|--|--|--|--|
|  X = F, Cl, Br, I Haloanhydrides |  Acylimidazoles |  Acylbenzotriazoles |  Anhydrides and mixed Anhydrides |
|  X = F, Cl, Br, I Phosphorus halogen derivatives |  X = F, Cl, Br, I Phosphorus halogen derivatives |  X = F, Cl, Br, I Phosphorus halogen derivatives |  X = F, Cl, Br, I Phosphorus halogen derivatives |
|  X = F, Cl, Br, I Phosphorus halogen derivatives |  X = F, Cl, Br, I Phosphorus halogen derivatives |  X = F, Cl, Br, I Phosphorus halogen derivatives |  Phosphorus V derivatives |
|  Isocyanates |  Isothiocyanates |  Carbodiimides |  Thiocyanates |
|  X = F, Cl, Br, I Sulfonylhalides |  Sulfonylanhydrides |  Alkylsulfonates |  Alkylsulfates |
|  All types of 3-valent phosphorus and similar |  All types of 3-valent phosphorus and similar |  All types of 3-valent phosphorus and similar |  All types of 3-valent phosphorus and similar |
|  All types of 3-valent phosphorus and similar |  All types of 3-valent phosphorus and similar |  All types of 3-valent phosphorus and similar |  All types of 3-valent phosphorus and similar |
|  All types of 3-valent phosphorus and similar |  All types of 3-valent phosphorus and similar |  X = F, Cl, Br Hydroxamic acid haloanhydrides |  X = F, Cl, Br, I Halothioanhydrides |
|  X = F, Cl, Br, I Halocarbonates |  X = F, Cl, Br, I Halocarbamates |  Isocyanides |  Azides |
|  Thione esters |  Acylsulfides |  Thiones |  Thioamides |
|  Peroxides |  Acyclic disulfides and polysulfides* |  Nitroso |  Nitrates* |
|  N-nitro* |  N-nitroso |  Azo |  Azoxy |

| | | | |
|--|---|---|--|
|  Nitroso dimers |  Haloamines X = F, Cl, Br |  Sulfenyl halides X = F, Cl, Br, I |  Sulfinyl halides X = F, Cl, Br, I |
|  Diazonium salts $\text{N}^+\equiv\text{N}$ |  Cyclic and linear haloamidines X = Cl, Br, I |  Aldehydes |  Aldimines and ketimines |
|  Hydrazines |  Hydrazones and similar* |  Hydroxylamines* |  N-oxides |
|  Aminals* |  Ammonium salts* |  Sulfonium salts* |  α -Haloketones and similar X = Cl, Br, I |
|  X = Cl, Br, I β -Haloamines*) |  X = Cl, Br, I β -Halosulfides |  Acrylates and similar (Michael acceptors type I)* |  Acrylamides (Michael acceptors type II)* |
|  Vinylketones and similar (Michael acceptors type III)* |  Vinylsulfones and similar (Michael acceptors type IV)* |  Nitrovinyl (Michael acceptors type V) |  Acrylonitriles (Michael acceptors type VI) |
|  Vinylphosphonates and similar (Michael acceptors type VII)* |  Vinylpyridines and similar (Michael acceptors type VIII) |  Cyclic maleimide-like Michael acceptors (type IX)* |  Ketenes |
|  Allenés* |  Oxiranes |  Thiiranes |  Aziridines |
|  Oxetanes* |  Thietanes* | -Se- Selen in chain* |  O-Silyl derivatives |
|  N-Silyl derivatives |  Nitro-haloarenes X = F, Cl, Br, I |  Dinitroarenes |  Benzylhalogenides and similar X = Cl, Br, I |
|  X = F, Cl, Br, I Halomethyl ethers |  X = F, Cl, Br, I Halomethyl thioethers |  X = F, Cl, Br, I Halomethyl amines |  Iodoso and similar hypervalent compounds |
|  Linear Thioureas* |  Linear Dithiocarbamates |  Trithiocarbonates |  thioester |
|  Bunte salts* |  Positively charged N- heterocycles* |  Haloquinones and similar X = Cl, Br, I | Te,As,Ge,Hg,Co, Fe,Mn,Cr,Ti,Sn,etc. Organometallic compounds* |

*These groups or chemotypes may be useful in designing special libraries.